

Final Sub-Assembly (DWG 86803-2, See Note 1)

Table 6 (Reference Figure 6)

ITEM	PART NO.	QTY	DESCRIPTION
1	86912G	1	Door (Rhinestone)
2	87035P	1	Latch, Door
3	85147	1	Hex Socket Latch Pin
6	86828	1	Switch, Membrane
11	70076	1	Magnet
18	85075	2	Curved Washer (Allied #1903)
19	85033	7	6-32 x ¼ lg. T.H.M.S. SS
20	85070	2	#6 Flat Washer SS
21	85139	2	Set Screw 6-32 x ¾ lg. SS Knurled Cup

NOTE:

1. Assembly 86603-2 is for units using Abbott, Baxter or McGaw tubing.

Door Assembly DWG 86603-2

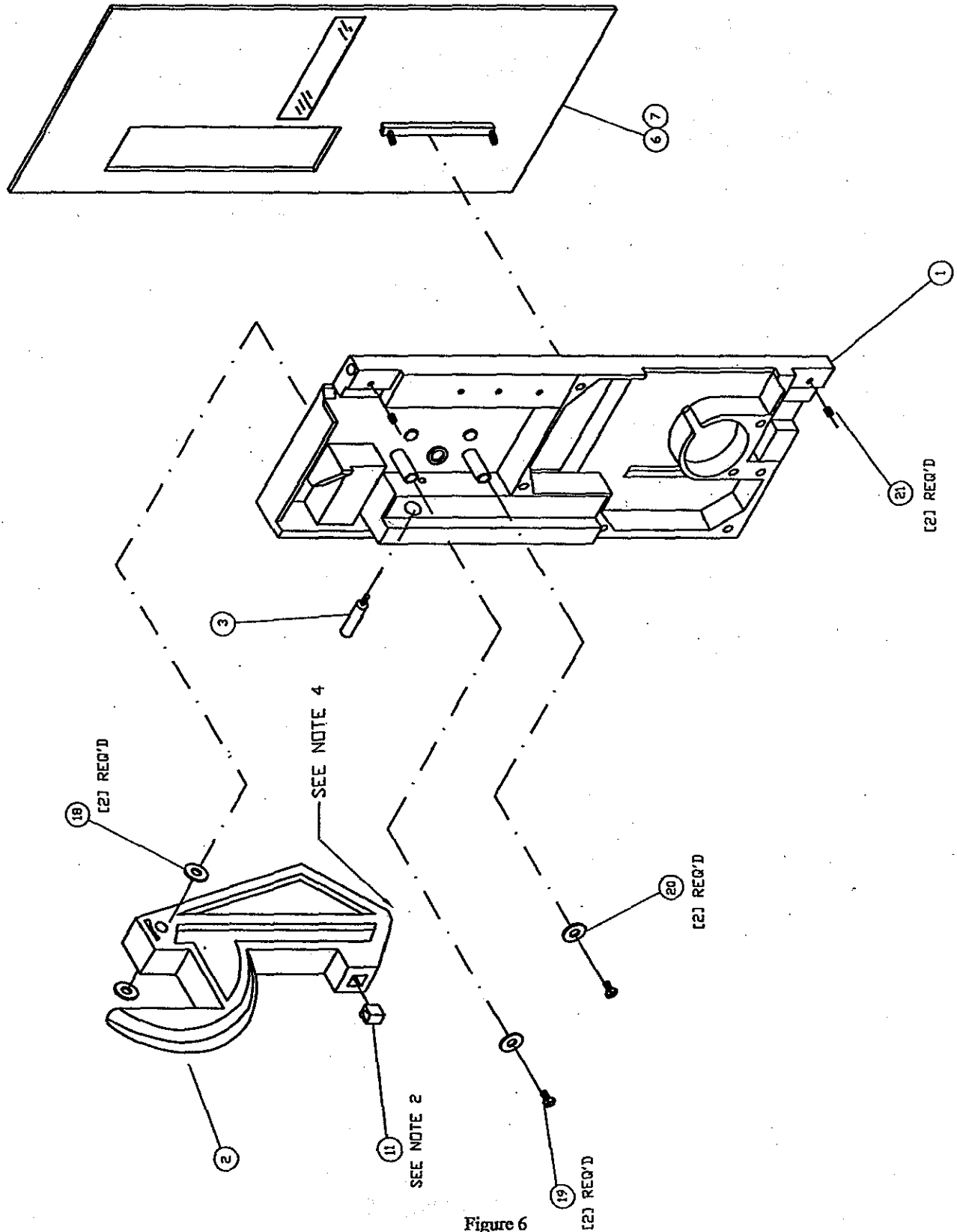


Figure 6

Chassis Assembly (DWG 86802-2, -3, See Note 1 pg)

Table 7 (Reference Figure 7)

ITEM	PART NO.	DESCRIPTION	QUANTITY REQ.	
			M	A/ T
1	86604-2	Assembly, Back Panel	1	1
2	86909	Assembly, Bottom Support Plate	1	1
3	87022	Plate, Panel Support	1	1
4	70012	Battery	1	1
5	744	Rubber Foot	1	1
6	81506	Assembly, Top Support Plate	1	1
7	86605G	Assembly, Front Panel (Abbott/Baxter)	-	1
9	87148M	Sensor, Matched	1	1
10	87075	Spacer, Sensor (Foam)	1	1
12	86301	Assembly, Pump/Motor	1	1
13	85034	6-32 x $\frac{3}{8}$ lg. F.H.M.S. SS (Rhinstone)	4	4
14	86605G-1	Assembly Front Panel (McGaw)	1	-
15	85013	Rivet, SK44BS SS	8	8
16	85009	$\frac{1}{4}$ Scotch Foam Pad (Battery)	1	1
17	85201	Wire Tie, PLT4S-M (Battery)	1	1
18	85003	3M Double Sided Tape (Battery)	1	1
19	85056	Wire Tie, PLT1M-M	3	3
20	85037	8-32 NC x $\frac{1}{2}$ lg. S.H.M.S. SS	4	4
21	86061P	IV Pole Clamp (Rhinstone)	1	1
22	86922P	Knob, Pole Clamp (White)	1	1
23	86616	Cap, Nut	1	1
25	85057	4-40 x $\frac{3}{8}$ lg. F.H.M.S. SS	2	2
26	86674	Label, Fuse	1	1
27	81513	Wiring Diagram	REF	REF
28	81515	Wiring Harness	1	1
31	86824	Cable/Wire Harness Assembly (Flow Clip)	1 opt	1 opt
32	86909-1	Assembly Bottom Support Plt (Flow Clip)	1 opt	1 opt
34	86484	Wire Hold Down	1	1
35	85139	4-40 x $\frac{5}{16}$ F.H.M.S. (Rhinstone)	2	2

NOTE:

1. Assembly 86602-2, -3 is for units using Abbott, Baxter or McGaw tubing.

Chassis Assembly (DWG 86801)

Table 7 (Reference Figure 7)

ITEM	PART NO.	DESCRIPTION	QUANTITY REQ.			
			RH A/T	RH M	LH A/T	LH M
1	86813-RH	Assembly, Back Panel	1	1	-	-
2	86909-1	Assembly, Bottom Support Plate	1	1	-	-
3	87022	Plate, Panel Support	1	1	1	1
4	70012	Battery (RH)	1	1	-	-
5	7447	Rubber Foot	1	1	-	-
6	86816	Assembly, Top Support Plate	1	1	1	1
7	86681G	Assembly, Front Panel (Abb/Bax)	1	-	1	-
8	86813-LH	Assembly, Back Panel	-	-	1	1
9	87148M	Sensor, Matched	1	1	1	1
10	87075	Spacer, Sensor (Foam)	1	1	1	1
12	86301	Assembly, Pump/Motor	1	1	1	1
13	85034	6-32 x $\frac{3}{8}$ lg. F.H.M.S. SS (Rhinstone)	4	4	4	4
14	85048	Shrink Black $\frac{3}{16}$ " x $\frac{3}{4}$ "	4	4	4	4
15	85013	Rivet, SK44BS SS	8	8	10	10
16	85009	$\frac{1}{4}$ Scotch Foam (Battery)	1	1	-	-
17	85055	Wire Tie, PLT3S-M (Battery)	1	1	1	1
18	85003	3M Double Sided Tape (Battery)	1	1	1	1
19	85056	Wire Tie, PLT1M-M	3	4	3	4
20	85037	8-32NC x $\frac{1}{2}$ lg. S.H.M.S. SS	2	2	2	2
21	86061P	IV Pole Clamp (Rhinstone)	1	1	-	-
22	86922P	Knob, Pole Clamp (White)	1	1	-	-
23	86616	Cap, Nut	1	1	-	-
24	86681G-1	Assembly, Front Plate (McGaw)	-	1	-	1
25	85057	4-40 x $\frac{5}{16}$ " F.H.M.S. SS	2	2	2	2
26	86674	Label, Fuse	1	1	1	1
27	86802RH	Wiring Diagram	REF	-	REF	-
28	81515-1	Wiring Harness	1	1	1	1
29	86909-LH	Assembly Bottom Plate - Left Half	-	1	-	1
31	86802LH	Wiring Diagram	-	REF	-	REF
32	86824	Cable/Wire Harness Assy. (Flow Clip)	1	1	1	1
33	86815	Battery (LH)	-	-	1	1
34	87402	Fan & Guard Assembly	-	-	1	1
35	85222	4-40 External Washer	-	-	2	2
36	85040	4-40 Nut	-	-	2	2
37	85223	4-40 x $1\frac{3}{8}$ " F.H.M.S.	-	-	2	2

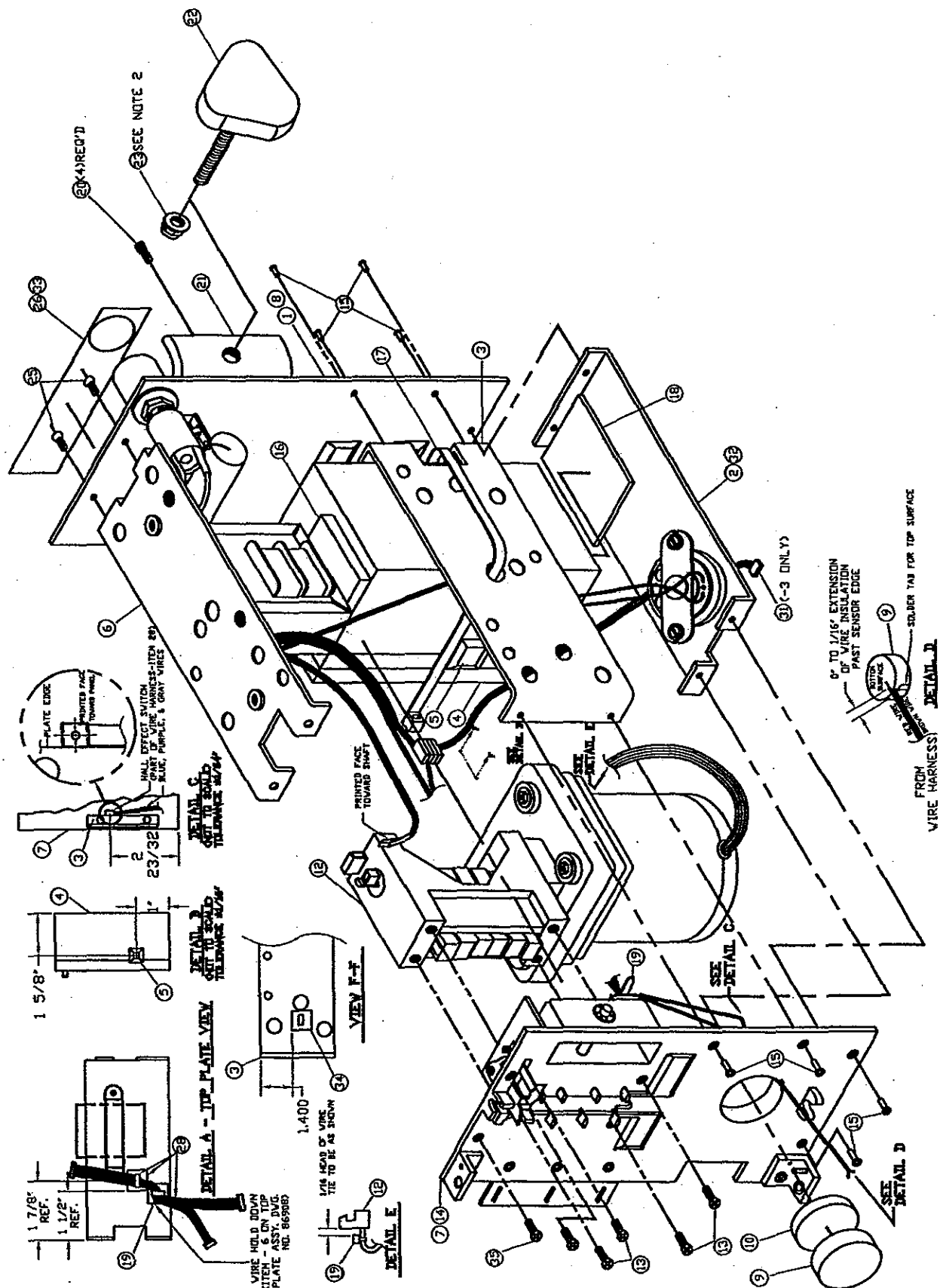


Figure 7

